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21 maja 2024

DECLARATION OF STRENGTH TESTS CONDUCTED ON SELECTED PRODUCTS

Tested product	Date	Quantity tested
Metal frames	IX 2023 – II	2 pcs or 2 sets of each
	2024	model

Metal frames test specification:

Type of tests: static strength test under a given load

Each frame model was assembled and screwed together with a tabletop (table bases) or shelves (e.g. frames of cabinets, shelves, shelf mountings).

Depending on the thickness of the plate, screws with a thread length of 16 mm were used for assembly (1-WKR-42X16-WPF) and/or 32 mm (1-WKR-42X32-WPF).

The load was distributed evenly over the entire surface of the furniture.

Test duration -24 hours from the moment the load is placed.

Criteria of approvement:

Frames should not undergo permanent deformation during the test under a given load.

Test results:

It is confirmed that the frames have passed the strength tests according to data included in the attachment "Summary of strength test results".

Test conducted by:

Test controlled by:

Dariusz Pawlik

Radosław Świerkowski

Quality Department

Head of Quality Department

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	Summary of strength test results					
No.	Index*	Static load [kg]	Comment	Test result		
	SR48	200	load divided into 4 legs attached to the worktop	no permanent deformation on tested product were found - positive result		
2.	SR80	100		no permanent deformation on tested product were found - positive result		
3.	SR81	100		no permanent deformation on tested product were found - positive result		
4.	SR16	upper unit - 100 lower unit - 40		no permanent deformation on tested product were found - positive result		
5.	SR87	50		no permanent deformation on tested product were found - positive result		
6.	SR88	20		no permanent deformation on tested product were found - positive result		
7.	SR21	upper unit - 80 lower unit - 80		no permanent deformation on tested product were found - positive result		
8.	SR20	100		no permanent deformation on tested product were found - positive result		
9.	SR43	5 x 20 (100)	20 - load tested on one shelf L=800mm and mounted with 600mm distance	no permanent deformation on tested product were found - positive result		
10.	SR18	upper unit - 20 lower unit - 20	set tested, shelf length L=600mm	no permanent deformation on tested product were found - positive result		
11.	SR61	50	load placed on desk worktop attached to 2 legs	no permanent deformation on tested product were found - positive result		
12.	SR105	200	load divided into 4 legs attached to the worktop	no permanent deformation on tested product were found - positive result		
13.	MP09 top mounting	20 / 15	load tested on full mounting set: 20kg - shelf length L=600mm 15kg - shelf length L=800mm	no permanent deformation on tested product were found - positive result		
14.	MP09 bottom mounting	20 / 15	load tested on full mounting set: 20kg - shelf length L=600mm 15kg - shelf length L=800mm	no permanent deformation on tested product were found - positive result		
15.	MP13	15 / 10	load tested on full mounting set: 15kg - shelf length L=600mm 10kg - shelf length L=800mm	no permanent deformation on tested product were found - positive result		

 $^{^*}$ test results apply to the chosen model regardless of coating finish and length (unless specified differently)

Svelierle

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